



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4021-9

Job Sheet 184071



Part No: D4021-9

Job Qty: 509 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 10/2/18

Created By: Linda Lacelle

Type: Stock

Description: re-identify

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A
DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	509 Ea	10/2/18	10/2/18	0.00	0.00	Start Up Machining-2		DC 2018-10-02
130	Packaging	509 pcs	10/2/18	10/2/18	0.00	0.00	Packaging3-2		DC 2018-10-02
140	QC21-SA	509 Ea	10/2/18	10/2/18	0.00	0.00	QC21		

Part Op Descriptions: 130 - LOCATION: WA004

DAS
21
2-00

OCT 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9-PO	Bushing	509 Ea (1 ea)	90-Start up Operation	5108984

5109001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	509	509	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Bushing	0.380Inches ± 0.030	0.410 0.350 0.780 0.720		



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Container No: S115312



Part: D4021-9

Job No: 184071

Serial No/Batch: S115312

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/02/18

Plex 10/2/18 11:52 AM dart.lacelle.linda